

## Supplementary Materials

### Batch and Continuous Reactor Studies for the Adsorption of As(III) from wastewater using a hybrid biochar loaded with transition metal oxides: Kinetics and Mass Transfer Analysis

#### Isotherm Modeling

Langmuir isotherm model is represented in Eq. (1):

$$\frac{C_e}{q_e} = \frac{C_e}{q_m} + \frac{1}{K_L q_m} \quad (1)$$

where  $q_m$  is the maximum adsorption capacity of As(III) ions in mg/g and  $K_L$  is the Langmuir constant in  $L/mg$ . Evaluation of the separation factor ( $R_L$ ) determines the feasibility of the adsorption process. It can be calculated using Eq. (2):

$$R_L = \frac{1}{1 + K_L C_i} \quad (2)$$

The isotherm is considered to be linear if  $R_L = 1$ , favourable if  $0 < R_L < 1$ , unfavourable if  $R_L > 1$  and if  $R_L = 0$  indicates irreversible process.

Freundlich isotherm model is represented in Eq. (3):

$$\log q_e = \left(\frac{1}{n}\right) \log C_e + \log K_F \quad (3)$$

where  $n$  indicates the degree of heterogeneity on the adsorbent's surface and  $K_F$  is the Freundlich constant in  $L/mg$ . For a favourable adsorption process,  $(1/n) < 1$ .

Temkin isotherm model is shown in Eq. (4):

$$q_e = \left(\frac{RT}{b_T}\right) \ln A_T + \left(\frac{RT}{b_T}\right) \ln C_e \quad (4)$$

where  $A_T$  is the equilibrium binding constant ( $L/g$ ) and  $b_T$  is represents the heat of adsorption.

Dubinin–Radushkevich (D-R) isotherm equation and its parameter calculation are shown in Eqs. (5), (6) and (7):

$$\ln q_e = \ln q_m - k \cdot \varepsilon^2 \quad (5)$$

$$\varepsilon = RT \ln \left( 1 + \frac{1}{C_e} \right) \quad (6)$$

$$E = \left[ \frac{1}{\sqrt{-2k}} \right] \quad (7)$$

where  $k$  is the average adsorption energy required per mole of the adsorbate in  $mol^2/kJ^2$ .  $\varepsilon$  is the Polanyi potential which can be calculated from Eq. (6) and  $E$  is the mean free energy in  $kJ/mol$  determined from Eq. (7).  $R$  is the gas constant ( $8.314 J.mol^{-1}K^{-1}$ ) and  $T$  is the absolute temperature in  $K$ .

### Breakthrough Curve Modeling

Eq. (8) shows the model equation for Adams-Bohart model equation:

$$\ln \left( \frac{C_t}{C_o} \right) = k_{AB} C_o \cdot t - k_{AB} N_o \left( \frac{Z}{u} \right) \quad (8)$$

where  $C_t$  and  $C_o$  are the instantaneous and initial As(III) ions concentration ( $mg/L$ ),  $k_{AB}$  is the Adams-Bohart kinetic constant ( $L/mg.min$ ),  $N_o$  is the adsorption capacity ( $mg/L$ ),  $u$  is the velocity ( $cm/min$ ) and  $Z$  is the bed depth ( $cm$ ).  $N_o$  and  $k_{AB}$  are obtained respectively from the intercept and slope of the linear plot of  $\ln(C_t/C_o)$  versus time ( $t$ ).

BDST model equation is shown in Eq. (9):

$$t = \left( \frac{N_o}{u C_o} x \right) - \left[ \frac{1}{K C_o} \ln \left( \frac{C_o}{C_B} - 1 \right) \right] \quad (9)$$

where  $C_B$  is the breakthrough concentration ( $mg/L$ ),  $K$  is the rate constant for adsorption ( $L/mg.min$ ) and  $t$  is the service time ( $min$ ). The above equation can be used to determine the service time ( $t$ ) for a given bed depth ( $x$ ) which must operated for a pre-determined values of linear feed velocity ( $u$ ) for a laboratory test column.

Substituting  $t = 0$  in Eq. (9), we get Eq. (10):

$$x_o = \frac{u}{KN_o} \ln \left( \frac{C_o}{C_B} - 1 \right) \quad (10)$$

where  $x_o$  is the minimum bed depth required to produce an effluent concentration  $C_B$ . It is also called as the *Critical Bed Depth*. It is the theoretically obtained bed depth necessary to ensure that the effluent concentration does not exceed breakthrough concentration at time ( $t$ ) = 0 [1].

In BDST model, Hutchins proposed a modified Bohart-Adams equation of the form shown in Eq. (11):

$$t = ax + b \quad (11)$$

where

$$a = slope = \frac{N_o}{uC_o} \quad (12)$$

$$b = intercept = \frac{1}{KC_o} \ln \left( \frac{C_o}{C_B} - 1 \right) \quad (13)$$

Eq. (14) shows the Thomas model equation:

$$\ln \left( \frac{C_t}{C_o} - 1 \right) = \frac{k_{TH}q_o m}{Q} - k_{TH}C_o. \quad (14)$$

where  $k_{TH}$  is the Thomas rate constant ( $mL/min.mg$ ),  $q_o$  is the maximum adsorbate concentration in solid phase ( $mg/g$ ),  $m$  is the adsorbent mass ( $g$ ) and  $Q$  is the volumetric flow

rate ( $mL/min$ ).  $q_0$  and  $k_{TH}$  are determined from the intercept and slope values from the linear plot of  $\ln[(C_t/C_0)-1]$  against time ( $t$ ) for a constant flow rate.

**Table S1.** Proximate Analysis of Mustard Cake

Components	Weight percentages
Moisture	5.51
Volatile matter	82.27
Fixed carbon	6.07
Ash	6.15

**Table S2.** Elemental Compositions of Fe-Mn Biochar

Element	Weight %	Atomic %	Net Int.	Error %	K ratio	Z	A	F
O K	27.36	56.76	718.05	2.76	0.2011	0.7771	0.9455	1.0000
MnK	8.10	4.89	50.22	12.38	0.0585	0.6598	1.0102	1.0845
FeK	64.54	38.35	321.05	4.30	0.4473	0.6850	1.0090	1.0027

**Table S3.** BET Surface Area, Pore Volume and Average Pore Diameter of the Native and Metal Oxides Loaded Biochar

Adsorbents	BET surface area ( $m^2/g$ )	Pore volume ( $cm^3/g$ )	Average pore diameter (nm)
Native biochar	275.7	0.32	3.54
Fe-biochar	145.9	0.27	2.85
Mn-biochar	142.7	0.22	2.88
Fe-Mn-biochar	98.8	0.25	2.72

**Table S4.** Fixed Bed Column Parameters for As(III) using BCFM as Adsorbent

Parameters	Treated Volume ( $V_b$ ) (mL)	Breakthrough time ( $t_b$ ) (min)	As(III) adsorption capacity ( $q_{tot}$ ) (mg)	As(III) removal %
<b>Bed Depth, h (cm)<sup>a</sup></b>				
10 (m = 24.2 g)	2,010	250	28.48	78.65
20 (m = 46.5 g)	5,860	810	31.23	83.47
30 (m = 71.2 g)	10,380	1250	34.61	88.28
<b>Flow Rate, Q (mL/min)<sup>b</sup></b>				
5	2,545	530	32.78	82.52

7.5	2010	250	28.48	78.65
10	850	140	18.56	55.27
<b>Initial Concentration, <math>C_0</math> (mg/L)<sup>c</sup></b>				
0.5	4,390	510	27.98	80.32
1.0	2010	250	28.48	78.65
2.0	720	190	30.89	63.55

Breakthrough concentration = 0.045 mg/L

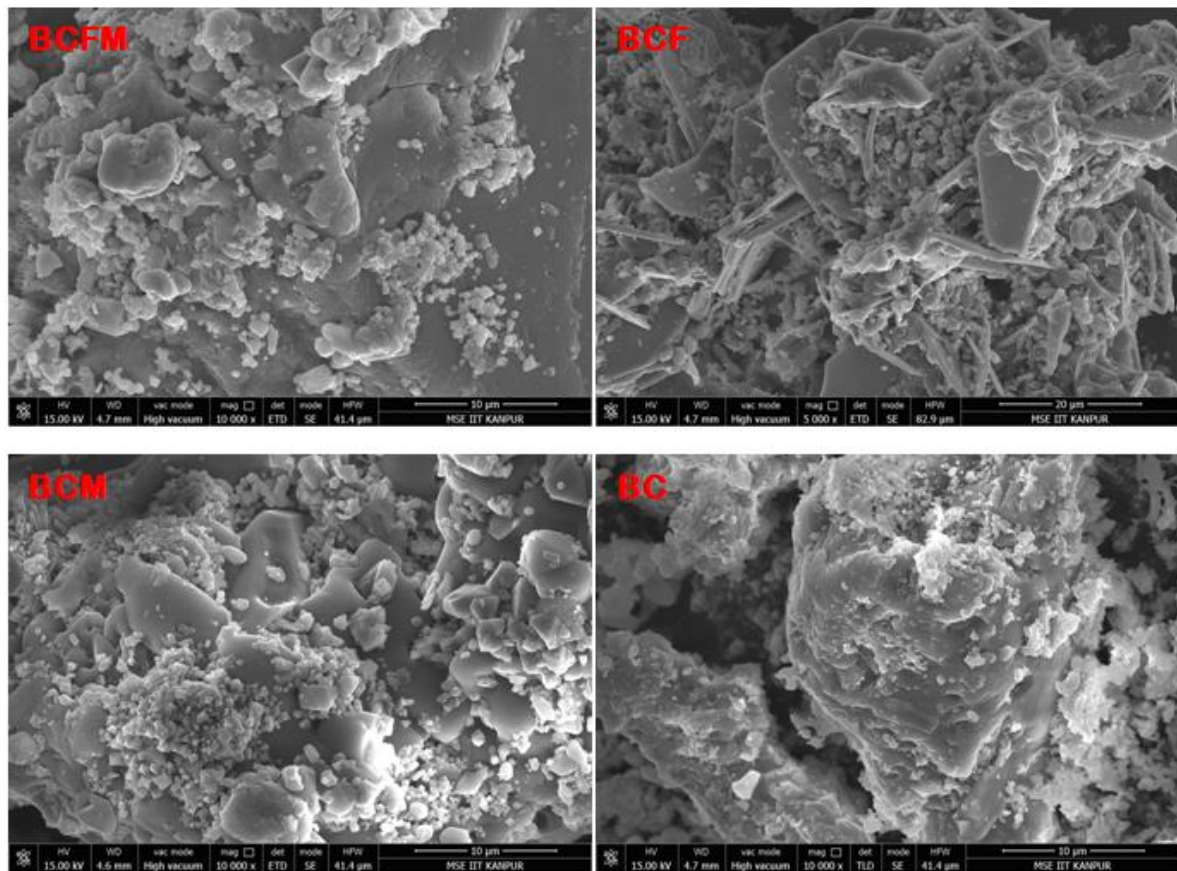
<sup>a</sup> $C_0 = 1.0$  mg/L;  $Q = 7.5$  mL/min

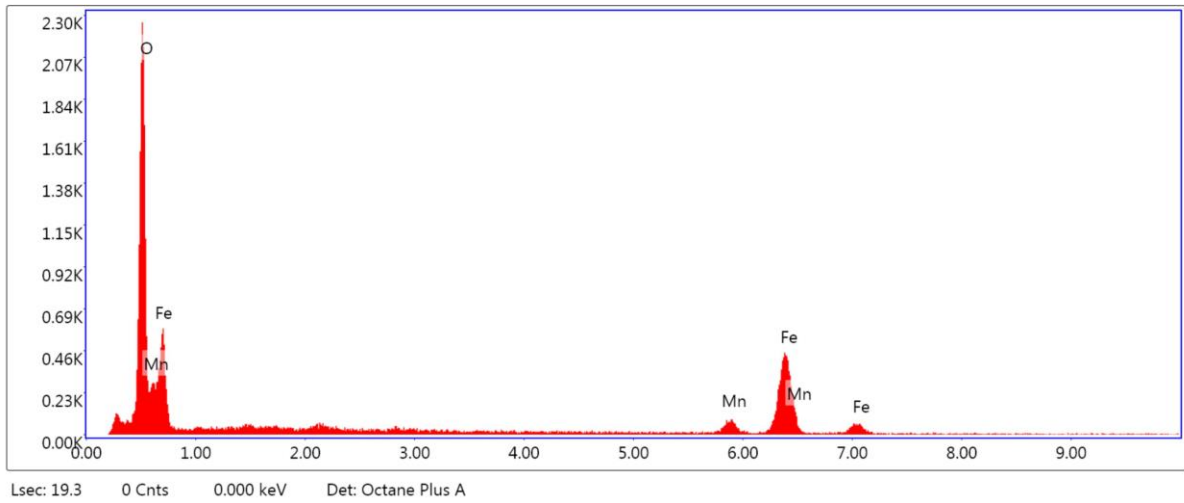
<sup>b</sup> $C_0 = 1.0$  mg/L;  $h = 10$  cm

<sup>c</sup> $Q = 7.5$  mL/min;  $h = 10$  cm

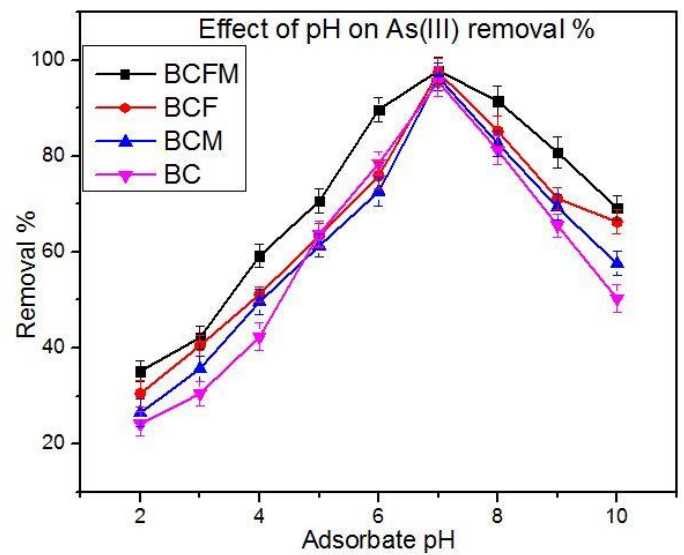
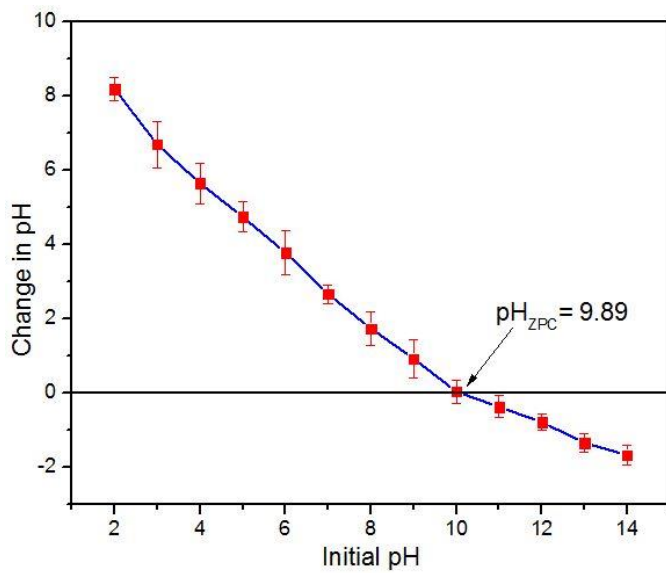
**Table S5.** Estimated BDST Model Parameters at Different Breakthrough  
( $Q = 7.5$  mL/min;  $C_0 = 1.0$  mg/L;  $ID = 2.5$  cm)

Breakthrough (%)	$a$ (min/cm)	$b$ (min)	$N_0$ (mg/L)	$K$ (L/mg.min)	$R^2$
0.5	50	236.68	76.44	0.03	0.98
90	52.5	16.68	80.27	0.35	0.99





**Fig. S1.** SEM micrographs of the native and loaded biochar and EDX spectra of Fe-Mn oxides loaded biochar.



**Fig. S2.** (a) Point of zero charge ( $pH_{PZC}$ ) for Fe-Mn loaded biochar; (b) Influence of pH on the removal% of As(III) ions using native and loaded biochar.

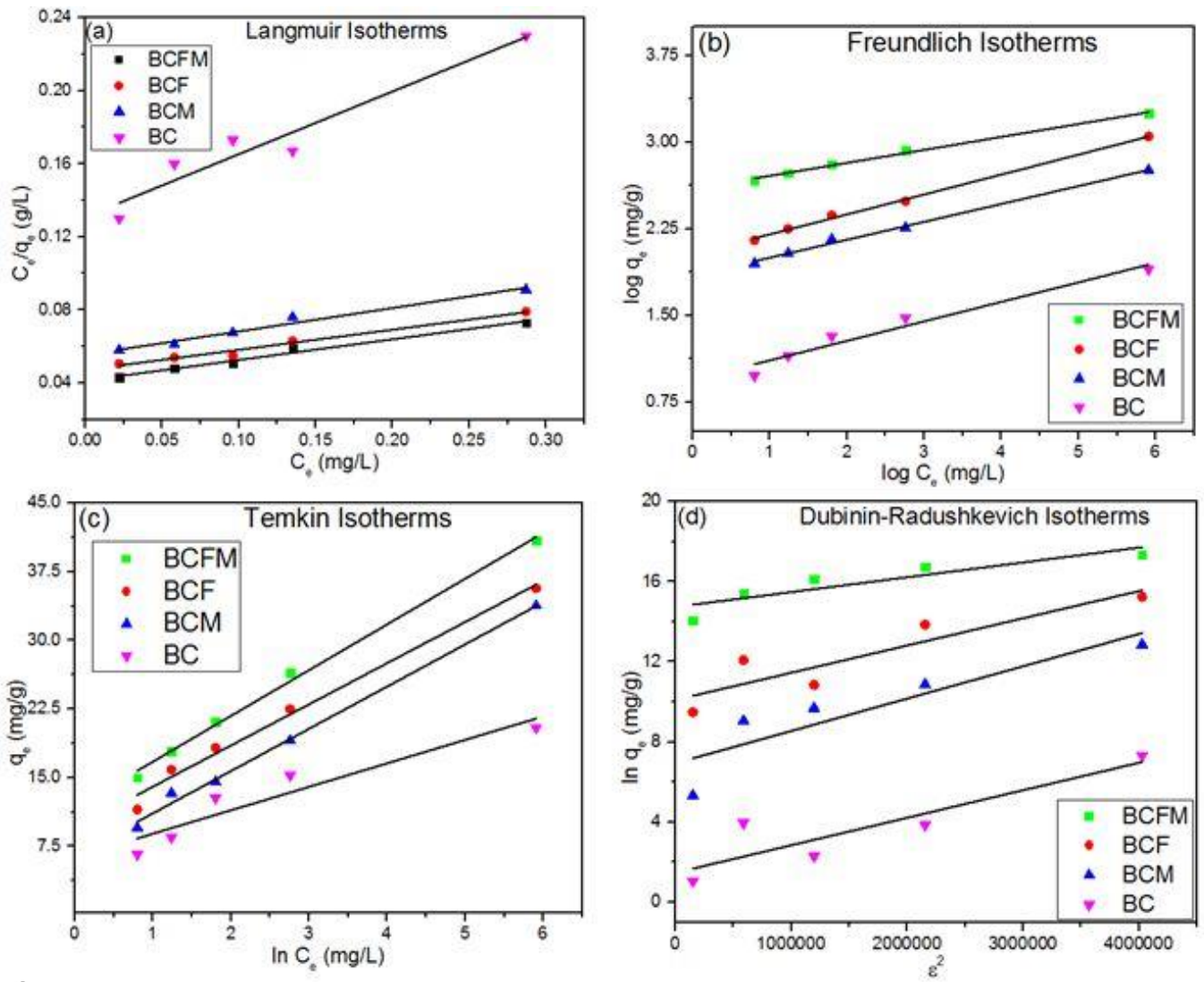
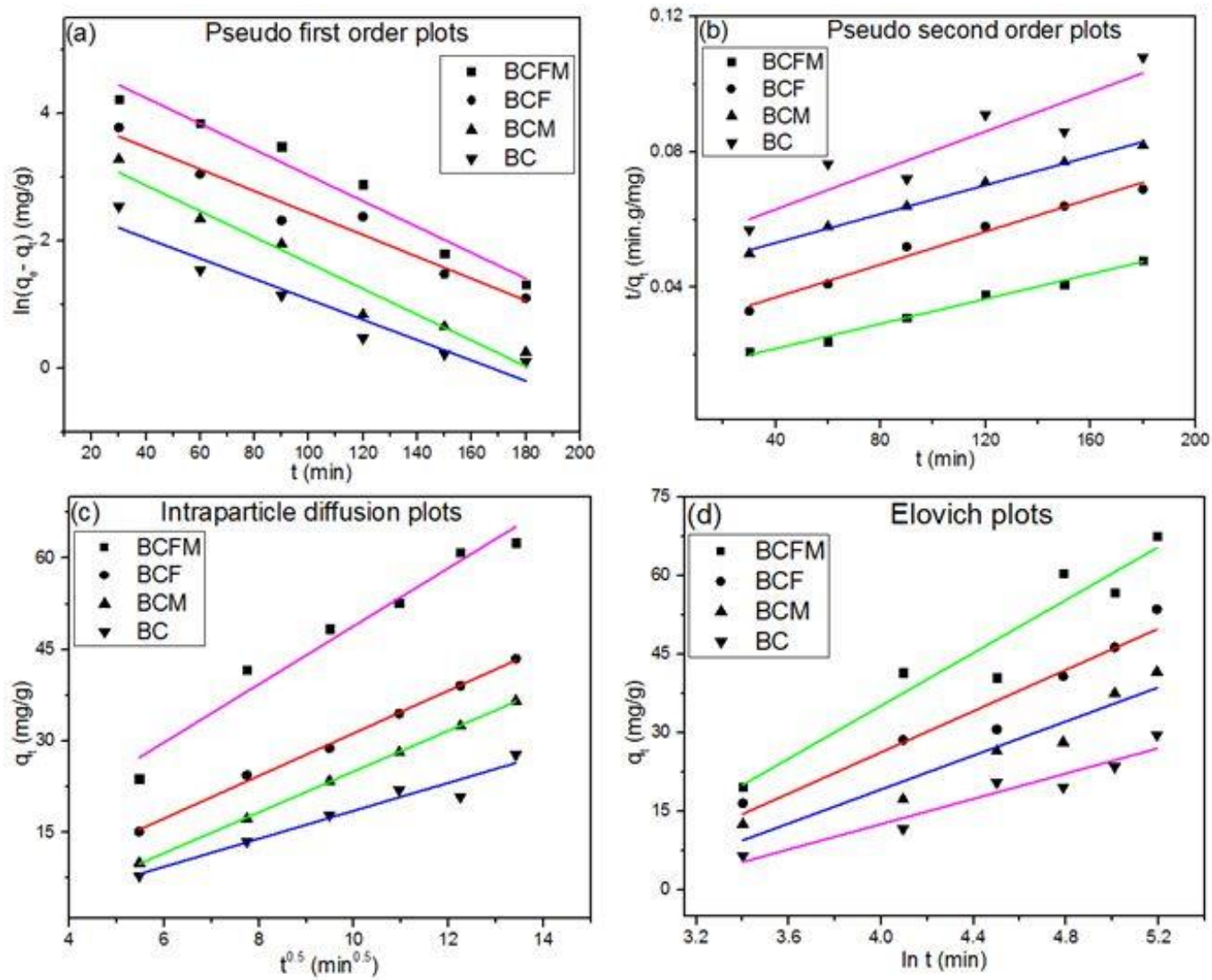
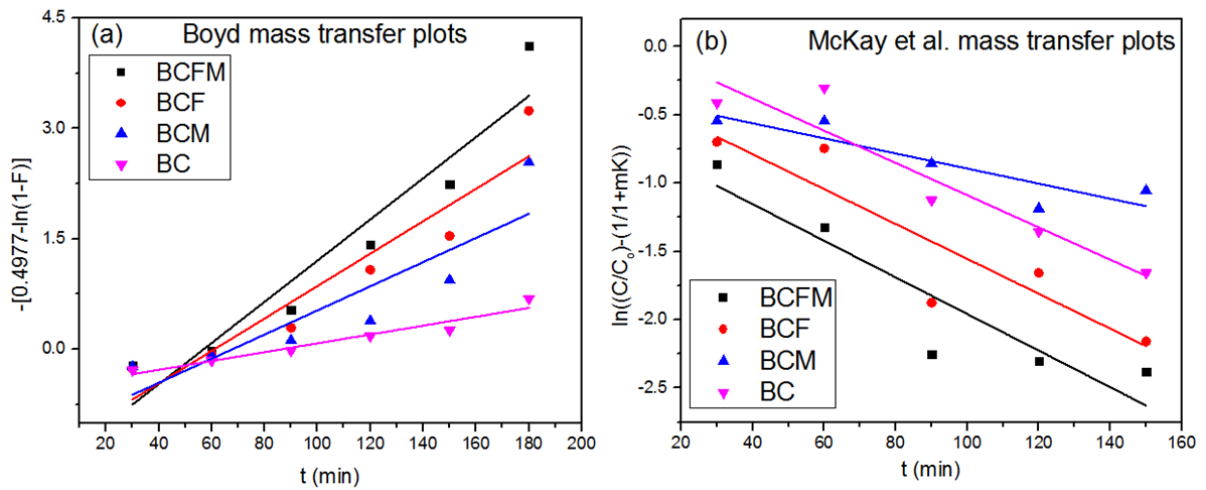


Fig. S3. Isotherms As(III) ions adsorption using native and loaded biochar.

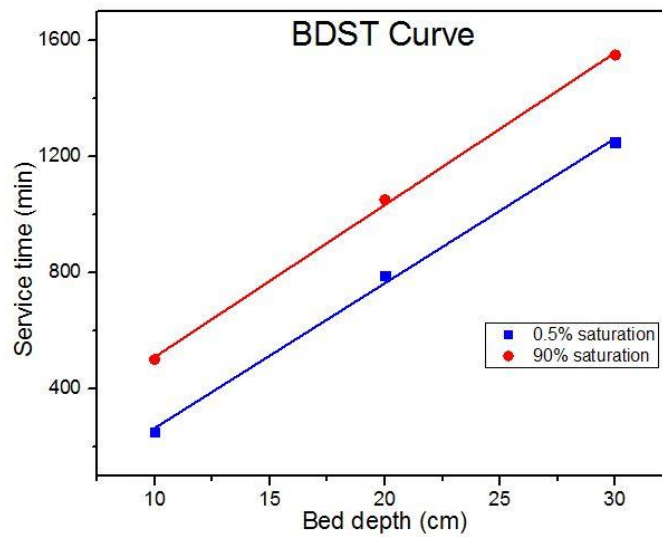


**Fig. S4.** Kinetic plots for As(III) adsorption using native and modified biochar

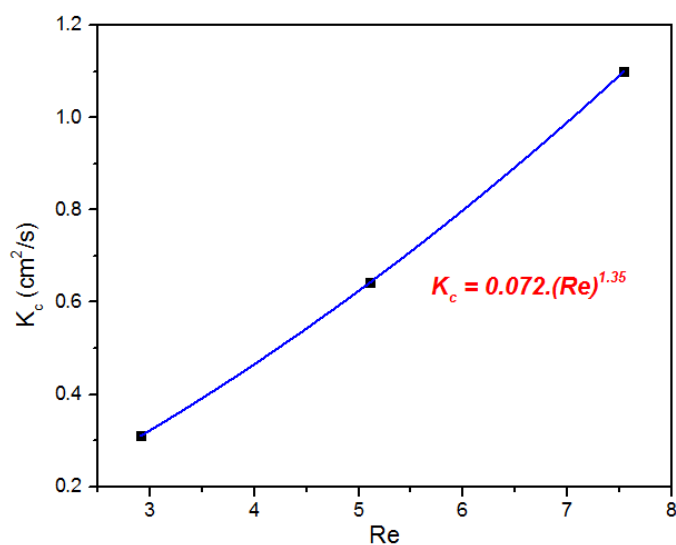




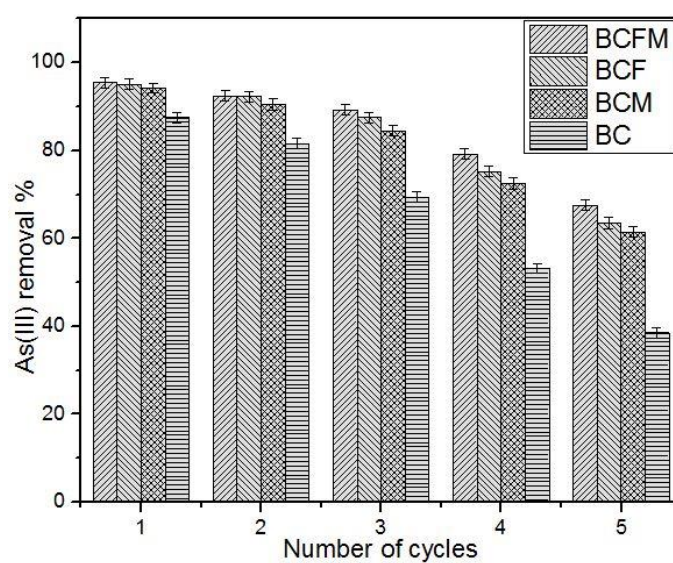
**Fig. S5** (a) Boyd and (b) McKay et al. mass transfer plot for As(III) sorption using native and oxides loaded biochar.



**Fig. S6.** Bed depth service time (BDST) plots for As(III) sorption.  
 ( $h = 10 \text{ cm}$ ;  $Q = 7.5 \text{ mL/min}$ ;  $C_o = 1.0 \text{ mg/L}$ )



**Fig. S7.** Influence of mass transfer coefficients on Reynold's number in fixed bed As(III) adsorption.



**Fig. S8.** Removal % of As(III) ions as a function of regeneration cycles.

## Reference

- 1 Patel H. Fixed-bed column adsorption study: a comprehensive review. *Appl. Water Sci.* 2019;9:45.