

Sterilization mass balance (all units in kg)

FFB	10000	Ratio to FFB
Steam in	4726	47.26%
Steam out	2073	20.7%
Condensate	1453	14.53%
Net loss	1200	12.00%

Fig. S1. Mass balance of 10 t/h mill.

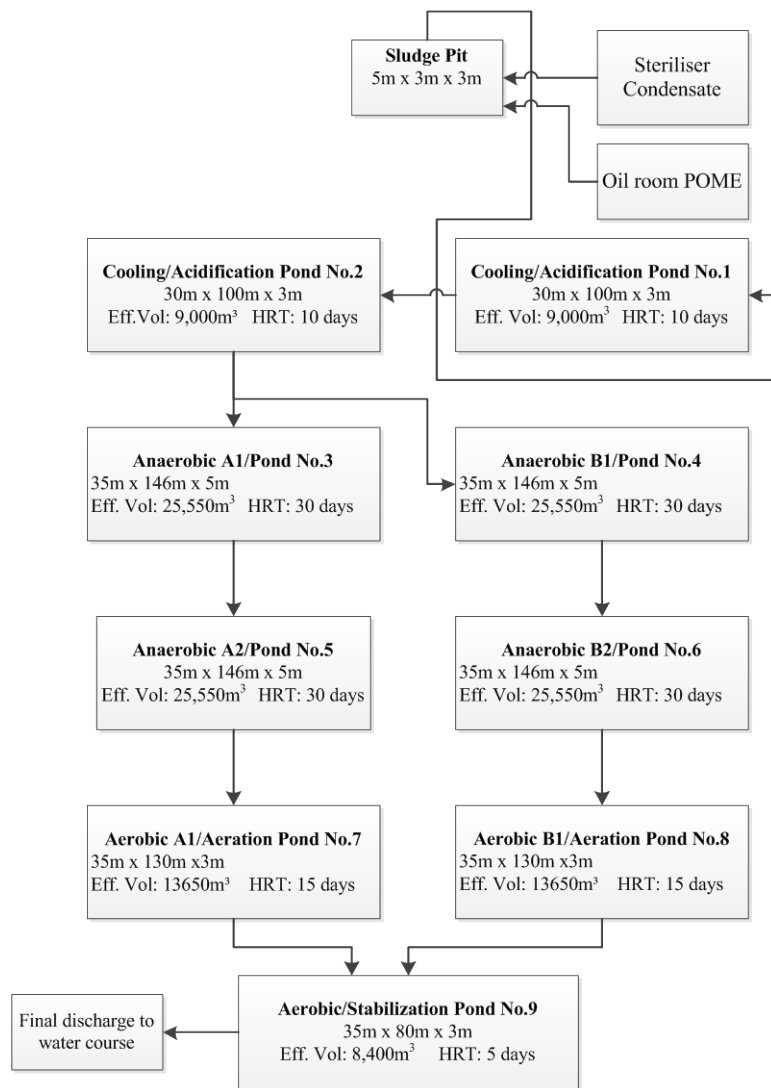


Fig. S2. JPOM POMETS Flowchart.